



# CONSTRUCTION ADHESIVE

## LIQUID, WATERPROOF (EN 204 D4) WOOD CONSTRUCTION ADHESIVE BASED ON POLYURETHANE.



### PRODUCT DESCRIPTION

Liquid, waterproof, wood construction adhesive based on polyurethane. Professional quality, conforms to standard EN 204 D4.

### FIELD OF APPLICATION

For water-resistant (EN 204 D4) mutual (surface) joining of practically all types of wood as well as joining practically all types of wood to many building materials, such as gypsum, (natural) stone, (cellular) concrete, metal, hard foam and various synthetics. Especially for bonding and repairing wood constructions and wood connections that have to meet stringent requirements. Suitable for finger joints, dovetail joints, mortise and tenon joints, dowels, springs, and more.

Suitable for interior and exterior applications, such as façade carpentry and sandwich panels. Also for less-fitting joints (for example, unplanned wood). D4: Interiors where flowing water or condensation are present over long periods on a regular basis. Exteriors exposed to the influences of the weather, providing effective protection for bonded wood. Not suitable for to join polyethylene (PE), polypropylene (PP), PTFE and nylon (PA).

### PROPERTIES

- Liquid
- (Sea)waterproof (EN 204 D4)
- Super-strong
- Limited filling; slightly effervescent
- Solvent-free
- Temperature and all-weather resistant
- Can be used internally and externally
- Paintable
- Sandable

### PREPARATION

**Working conditions:** The ambient temperature, the adhesive and the materials to be bonded should be no less than +5°C. Relative humidity of up to 65%. Level of wood humidity between 10% and 18% (max. 25%).

**Personal safety:** It is recommended that rubber or plastic gloves are worn.

**Surface requirements:** The surfaces to be bonded need to be clean, dry and free of dust. Moisten the side to which no adhesive has been applied with a damp cloth.

**Preliminary surface treatment:** Degrease oily types of wood with thinner. Roughen non-porous materials.

**Tools:** Fine-toothed glue spreader (1 mm), brush or roller, clamp or press.

### APPLICATION

**Coverage:** 5-6 m<sup>2</sup>/kg

**Directions for use:**

Apply adhesive thinly and evenly to one side using a fine-toothed glue spreader (1 mm) or brush. Assemble joint within 30 minutes and clamp or press for at least 4 hours. The desired pressure is 2-5 kg/cm<sup>2</sup>.

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**Time to press (+20°C):** 4 hours

**Open time:** 30 minutes

**Stains/residue:** Remove adhesive residue immediately with acetone. Dry adhesive residue can only be removed mechanically.

### CURE TIMES\*

**Final bonding strength after:** approx. 24 hours at 20°C

\* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

### TECHNICAL PROPERTIES

**Moisture resistance:** Very good

**Water resistance:** Very good

**Temperature resistance:** -20°C - +125°C

**Chemicals resistance:** Good

**Paintability:** Good

**Filling capacity:** Limited

### TECHNICAL SPECIFICATIONS

**Chemical base:** Polyurethane prepolymer

**Colour:** Brown (transparent)

**Viscosity:** approx. 4.500 mPa.s., Liquid

**Solid matter:** approx. 100 %

**Density:** approx. 1.13 g/cm<sup>3</sup>

### STORAGE CONDITIONS

At least 18 months after production. Limited shelf life after opening. Store in properly sealed packaging in a dry place at between +10°C and +20°C.